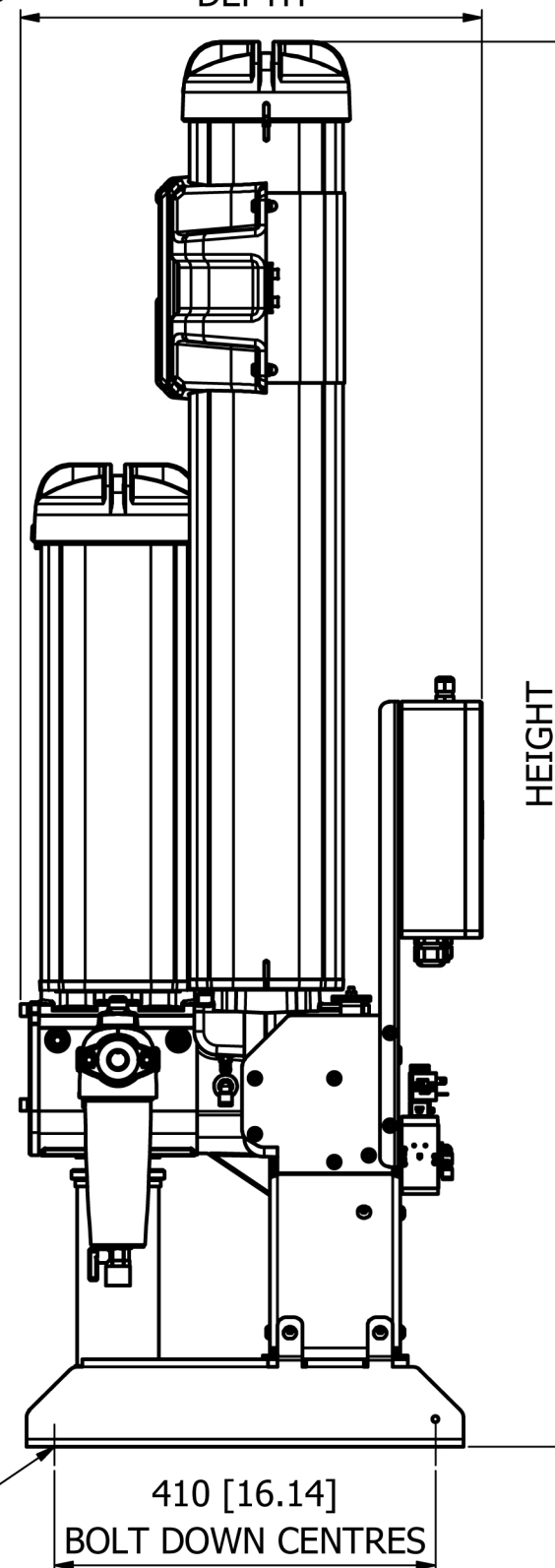
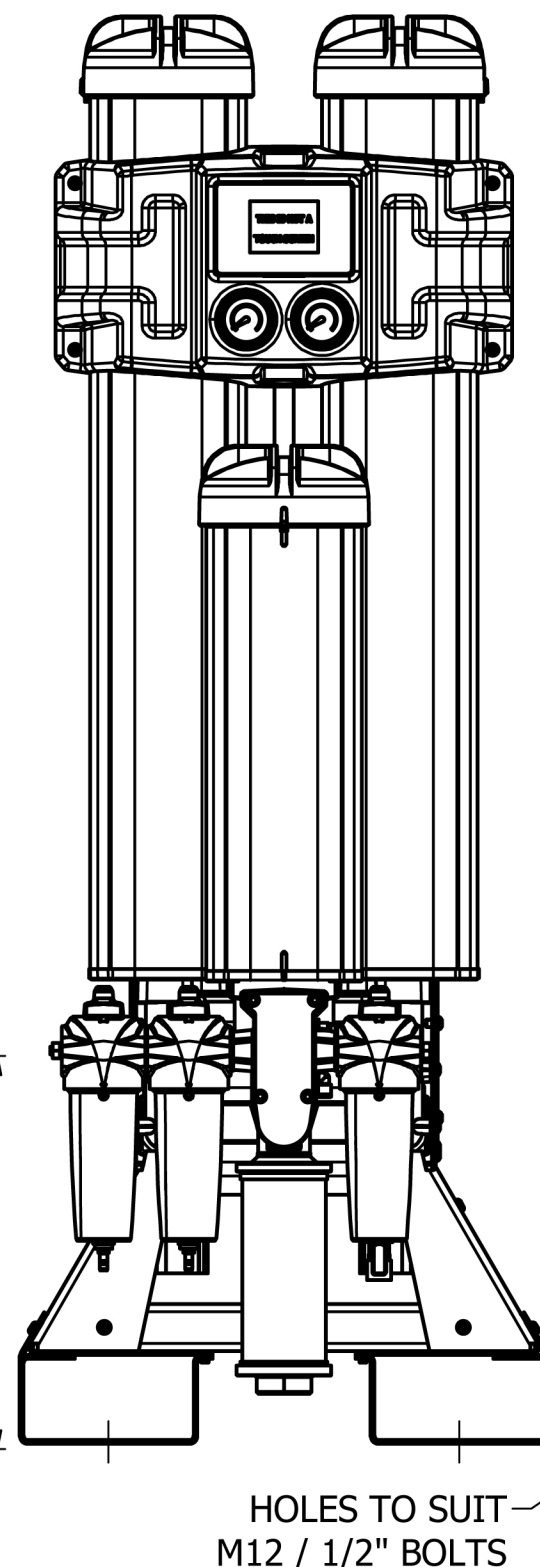
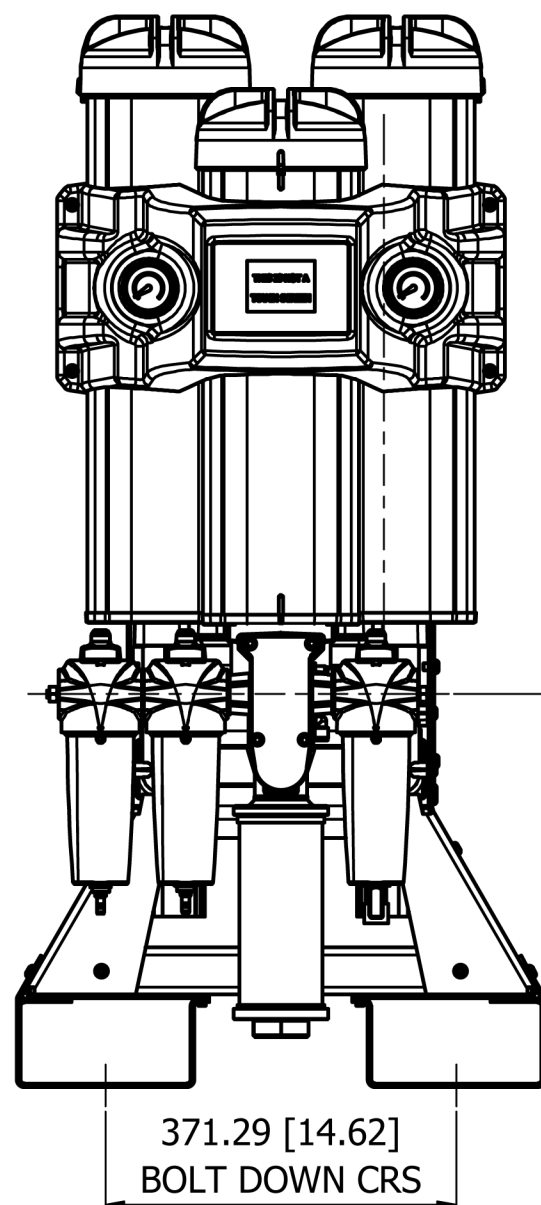
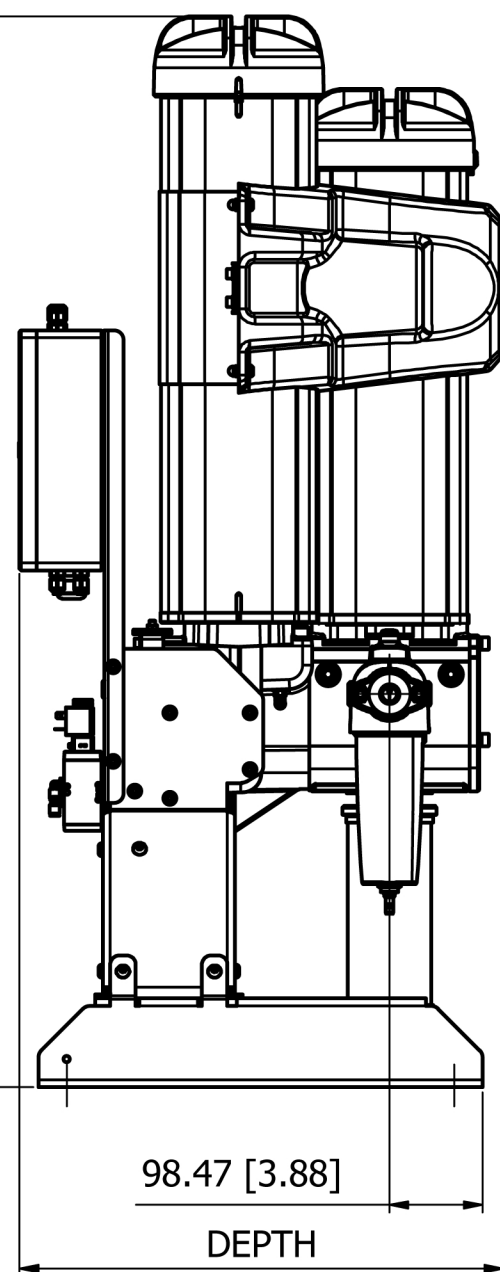


NOTE

PRIMARY DIMENSIONS IN MM.
ALTERNATE DIMENSIONS IN BRACKETS IN INCHES.

OFAS HL50 & HL55

OFAS HL60, HL65 & HL70



MODEL	PIPE SIZE BSPP OR NPT	HEIGHT		WIDTH		DEPTH		WEIGHT	
		mm	Inch	mm	Inch	mm	Inch	kg	lbs
OFAS HL50	1/2"	1133	45	559	22	512	20.2	90	198
OFAS HL55	1/2"	1313	52	559	22	512	20.2	97	214
OFAS HL60	1/2"	1510	59	559	22	496	19.5	106	234
OFAS HL65	1/2"	1660	65	559	22	496	19.5	112	247
OFAS HL70	3/4"	2020	80	559	22	496	19.5	132	291

ECO No. 0183518	REV -
PLEASE CONSIDER THE ENVIRONMENT PRIOR TO PRINTING THIS DRAWING	
DO NOT SCALE - IF IN DOUBT ASK	
BASED ON BS 8888	DIMENSIONS IN MILLIMETRES
GENERAL TOLERANCES UNLESS OTHERWISE STATED	
MACHINED DIMENSIONS	
.XX ±0.13	UP TO 300 ±0.3
.X ±0.25	OVER 300 TO 600 ±0.5
POSITIONAL TOLERANCE	
PLAIN HOLES Ø0.13	
TAPPED HOLES Ø0.26	
CONCENTRICITY TOLERANCE	0.13 TIR
MACHINED SURFACES INDICATED THUS	
SURFACE TEXTURE TO BS 1134	
VALUES IN MICROMETRES	
ANGLES ±1/2° (EXCEPT CHAMFERS)	
METRIC THREADS TO BS 3643 MED. CLASS	
EXTERNAL 6g INTERNAL 6H	
PIPE THREADS	
PRESSURE TIGHT TO BS 21	
SHEET METALWORK & FABRICATIONS	
SHEET METALWORK DIMENSIONS	
UP TO 500 ±0.5	
OVER 500 TO 1000 ±1.0	
OVER 1000 ±1.5	
FABRICATED PARTS DIMENSIONS	
UP TO 500 ±2	
OVER 500 TO 1000 ±4	
OVER 1000 ±6	
POSITIONAL TOLERANCE FOR PLAIN & TAPPED HOLES	
UP TO 500 Ø1.0	
OVER 500 Ø2.0	



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MATERIAL GEN. ARRT.	SCALE 1:8		NAME	DRAWN	CHECKED	APPROVED	TITLE DIMENSIONAL DRG OFAS HL50-HL70	DRG No. 101-10500	SHEET 1 /1
			DATE	11/01/2017	13/01/2017	13/01/2017			