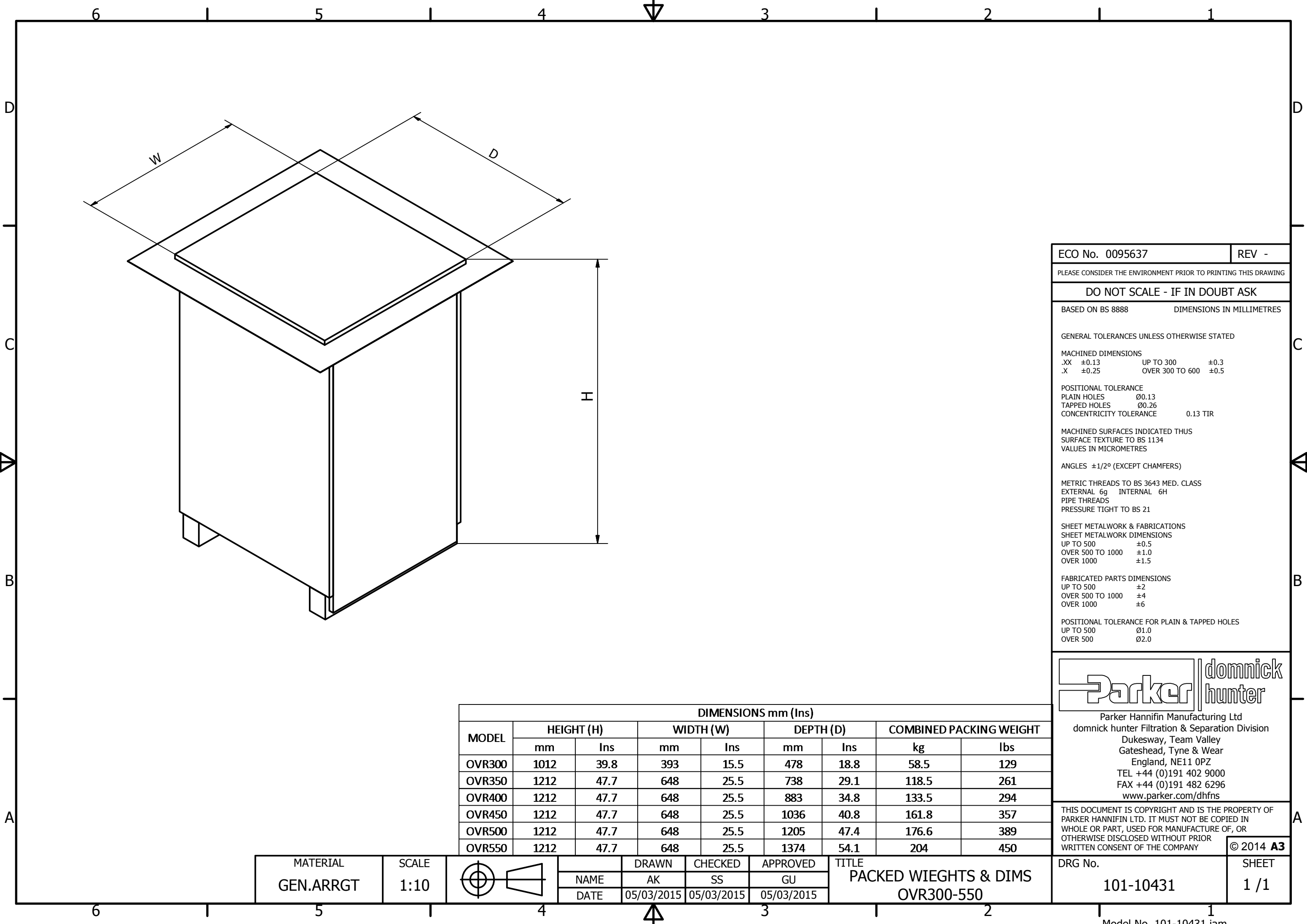




ECO No. 0095637 REV -

PLEASE CONSIDER THE ENVIRONMENT PRIOR TO PRINTING THIS DRAWING

DO NOT SCALE - IF IN DOUBT ASK

BASED ON BS 8888 DIMENSIONS IN MILLIMETRES

GENERAL TOLERANCES UNLESS OTHERWISE STATED

MACHINED DIMENSIONS
.XX ±0.13 UP TO 300 ±0.3
.X ±0.25 OVER 300 TO 600 ±0.5

POSITIONAL TOLERANCE
PLAIN HOLES Ø0.13
TAPPED HOLES Ø0.26
CONCENTRICITY TOLERANCE 0.13 TIR

MACHINED SURFACES INDICATED THUS
SURFACE TEXTURE TO BS 1134
VALUES IN MICROMETRES

ANGLES ±1/2° (EXCEPT CHAMFERS)

METRIC THREADS TO BS 3643 MED. CLASS
EXTERNAL 6g INTERNAL 6H
PIPE THREADS
PRESSURE TIGHT TO BS 21

SHEET METALWORK & FABRICATIONS
SHEET METALWORK DIMENSIONS
UP TO 500 ±0.5
OVER 500 TO 1000 ±1.0
OVER 1000 ±1.5

FABRICATED PARTS DIMENSIONS
UP TO 500 ±2
OVER 500 TO 1000 ±4
OVER 1000 ±6

POSITIONAL TOLERANCE FOR PLAIN & TAPPED HOLES
UP TO 500 Ø1.0
OVER 500 Ø2.0



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DIMENSIONS mm (Ins)								
MODEL	HEIGHT (H)		WIDTH (W)		DEPTH (D)		COMBINED PACKING WEIGHT	
	mm	Ins	mm	Ins	mm	Ins	kg	lbs
OVR300	1012	39.8	393	15.5	478	18.8	58.5	129
OVR350	1212	47.7	648	25.5	738	29.1	118.5	261
OVR400	1212	47.7	648	25.5	883	34.8	133.5	294
OVR450	1212	47.7	648	25.5	1036	40.8	161.8	357
OVR500	1212	47.7	648	25.5	1205	47.4	176.6	389
OVR550	1212	47.7	648	25.5	1374	54.1	204	450

MATERIAL GEN.ARRGT	SCALE 1:10		DRAWN	CHECKED	APPROVED	TITLE PACKED WIEGHTS & DIMS OVR300-550
			NAME	AK	SS	
			DATE	05/03/2015	05/03/2015	

DRG No.	SHEET
101-10431	1 /1