



From Serial Number: 46438A to Date

Pneudri Midi Plus Dryer

DME050 - DME080

Parts Manual / Manual de Piezas /
Manuel de Pieces de Rechange / Ersatzteil-Handbuch

aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding



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NOTES

- 1) All drawings shown are the latest versions only.
- 2) Items not specified by part numbers are not separately available. For items not detailed please contact the address at the bottom of the page.
- 3) For equipment with serial number prior to this manual please refer to supplementary spares listing relevant to this issue.
- 4) **How to use this manual**
 - i) From drawing on page 3 select section of interest (eg item 1 is shown in section A1).
 - ii) Turn to required section A1 (indicated on top of page).
 - iii) From the drawing at the beginning of the section identify the required item.
 - iv) Items are detailed on the pages following the drawing within each section of interest. Contents of spares kits are listed directly below the kit description.

REMARQUES

- 1) Tous les schémas illustrés correspondent aux dernières versions uniquement.
- 2) Les éléments non identifiés par des numéros de référence ne sont pas disponibles séparément. Pour ces éléments, contacter l'adresse au bas de cette page.
- 3) Pour le matériel dont le numéro de série est inférieur à ce manuel, consulter la liste de pièces supplémentaires correspondant à cette version.
- 4) **Comment utiliser ce manuel**
 - i) A partir du schéma à la page 3, sélectionner la partie qui vous intéresse (par exemple l'élément 1 est traité à la section A1).
 - ii) Passer à la section A1 concernée (indiquée en haut de page).
 - iii) A partir du schéma en fin de section, identifier l'élément nécessaire.
 - iv) Les éléments sont détaillés aux pages qui suivent le schéma dans chaque section. Le contenu des kits de pièces de rechange est donné directement au-dessous de la description du kit.

HINWEISE

- 1) Alle enthaltenen Zeichnungen beziehen sich nur auf die neuesten Versionen.
- 2) Posten, bei denen die Angabe der Teilenummer fehlt, sind nicht einzeln zu beziehen. Für nicht aufgeführte Posten wenden Sie sich an die untenstehende Anschrift.
- 3) Angaben zu Maschinen mit Seriennummern vor diesem Handbuch finden Sie in der jeweils geltenden, ergänzenden Ersatzteilliste.
- 4) **Benutzung dieses Handbuchs.**
 - a) Suchen Sie in der Zeichnung auf Seite 3 den Sie interessierenden Abschnitt (z. B. Posten 1 ist im Abschnitt A1 zu finden).
 - b) Blättern Sie zu dem gewünschten Abschnitt A1 (am Seitenanfang angegeben).
 - c) Suchen Sie den gewünschten Posten auf der Zeichnung am Beginn des Abschnitts.
 - d) Detaillierte Beschreibungen der Posten sind auf den Seiten zu finden, die der Zeichnung in dem Sie interessierenden Abschnitt folgen. Der Inhalt der Ersatzteilsätze ist direkt unter der Satzbeschreibung aufgelistet.

NOTAS

- 1) Todos los dibujos que aparecen son sólo las últimas versiones.
- 2) Los elementos no especificados mediante números de referencia, no se encuentran disponibles por separado. Para obtener información sobre los elementos no detallados, póngase en contacto con la dirección incluida en la parte inferior de la página.
- 3) En equipos con número de serie anteriores a este manual, consulte la lista de repuestos suplementaria relativa a este tema.
- 4) **Uso del presente manual.**
 - i) En el dibujo de la página 3, seleccione la sección de interés (p.ej.: el elemento 1 aparece en la sección A1).
 - ii) Vuelva a la sección A1 necesaria (indicada en la parte superior de la página).
 - iii) En el dibujo del comienzo de la sección, identifique el elemento necesario.
 - iv) Los elementos aparecen detallados en las páginas siguientes al dibujo dentro de cada sección de interés. El contenido de los kits de repuestos aparecen listados directamente a continuación de la descripción del kit.

5) **NOTES REMARQUES HINWEISE NOTAS**

***** PNEUDRI MIDI DESICCANT DRYERS *****

MIDI DRYER SYSTEMS

l/s @ scfm @
7barg 100psig

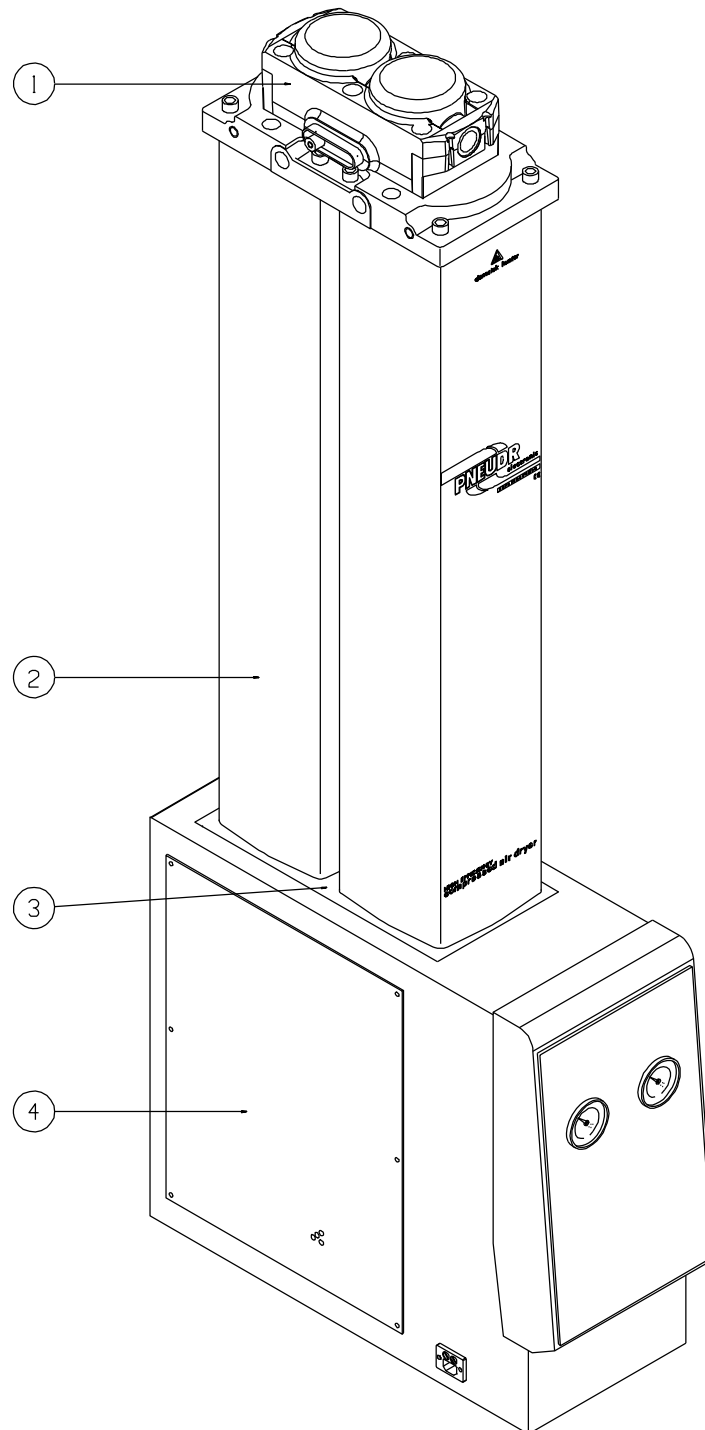
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DME 060 DDS	- 61	130
DME 080 DDS	- 83	176
DME 050/DME 050 DDS	- 50	106
DME 060/DME 060 DDS	- 61	130
DME 080/DME 080 DDS	- 83	176

A0

MIDI DESICCANT DRYER

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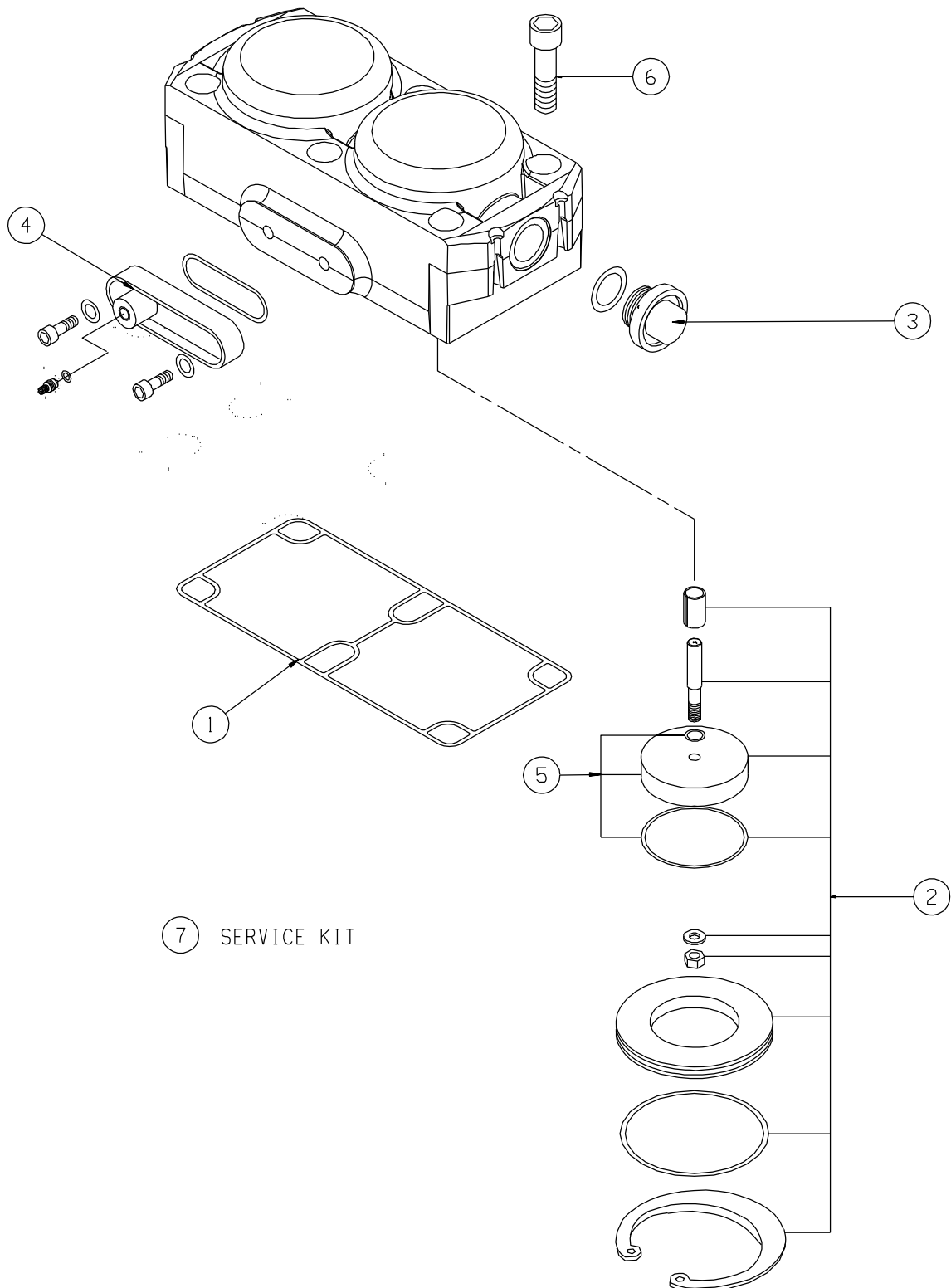


⑤ CONT & INST DDS

A 1 MIDI PLUS O/HEAD ASSY

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A 1 MIDI PLUS O/HEAD ASSY

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Ref.	Part No	Description	Qty
1	608201545	MOULDED NITRILE GASKET Consisting of MOULDED GASKET E EXTRUSION NBR	1 1
2	608201270	CHECK VALVE ASSEMBLY Consisting of O-RING BS010 HIGH NIT. BS152 O-RING HIGH NITRILE O-RING BS329 MEDIUM NITRILE BOX 175LG x 95 x 95 MIDI VALVE SEAT CIRCLIP SIZE 0880 - D1300 VALVE STEM M6 NYLOC NUT ST.ST. M6 WASHER ST.ST. SHLT. VALVE BUSH OUTLET VALVE DISC - RAILWAY LOCTITE ADHESIVE 480	1 2 2 2 1 2 2 2 2 2 2 2 2 0
3	608201509	MIDI SIGHTGLASS KIT Consisting of SILICA GEL ORANGE O-RING (BS1806-122) BOX 80 X 45 X 45 NO LOGO PORT BLANKING LABEL 0009G SIGHT GLASS MOULDING - CLEAR STARLOCK WASHER TYPE N1305-62 POROUS PAD DIA 15.5	1 1.2 1 1 1 1 1 1
4	608201510	MIDI PURGE ASSEMBLY KIT Consisting of O-RING BS031 HIGH NIT. O-RING BS109 HIGH NITRILE BOX 145 X 87 X 87 NO LOGO PURGE HOUSING (M/C'D) PURGE VALVE M6 ANTI-VIBRATION WASHER	1 1 1 1 1 1 2

MIDI PLUS O/HEAD ASSY

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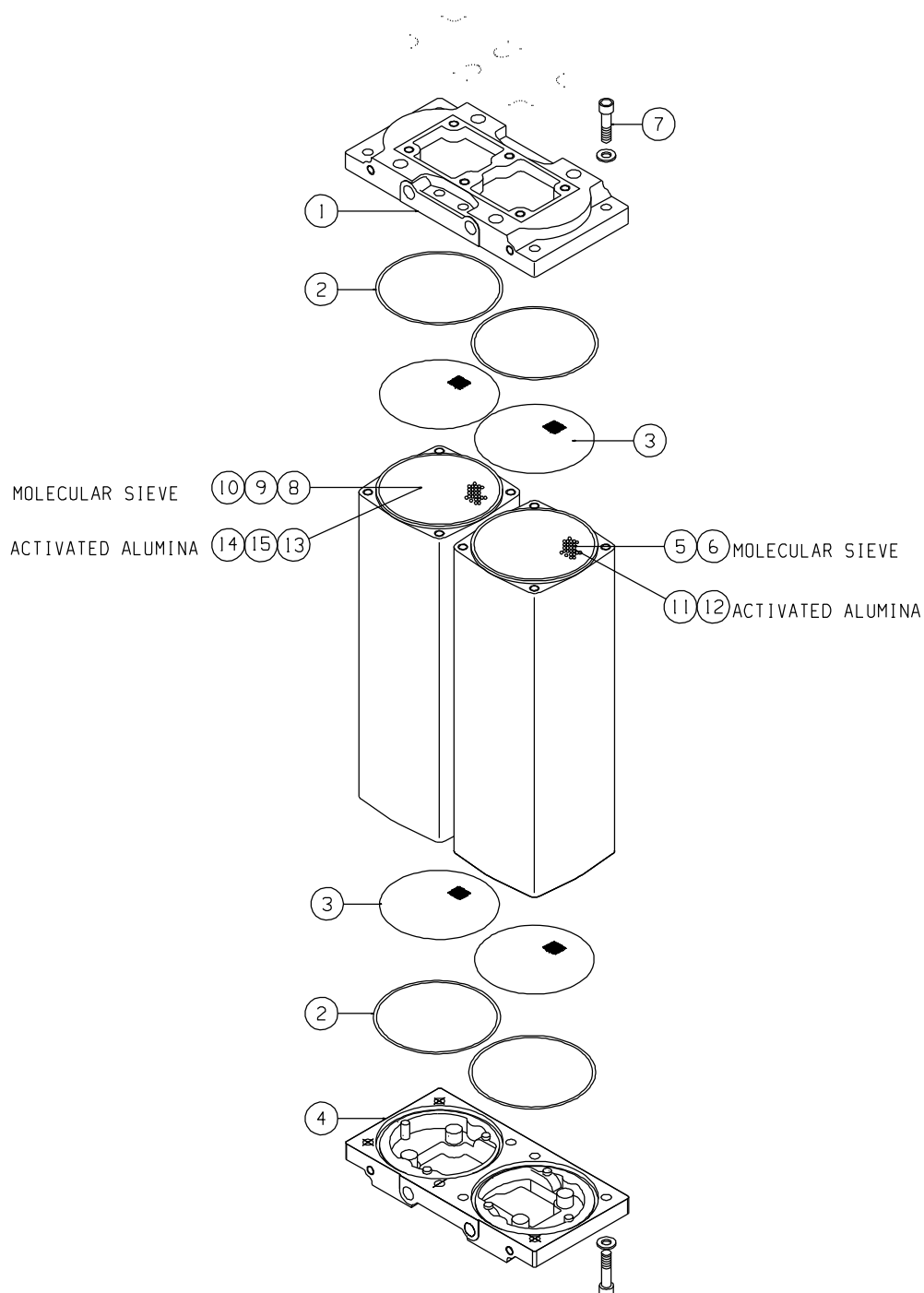
Ref.	Part No	Description	Qty
		SKT.HD.SRW.M6x20 Z.PLT	2
		BLACK SEMIGLOSS/ER/107SG	0.001
5	608203307	KIT.OUTLET DISCS & O-RINGS	1
		Consisting of	
		O-RING BS010 HIGH NIT.	2
		O-RING BS329 MEDIUM NITRILE	2
		M6 NYLOC NUT ST.ST.	2
		M6 WASHER ST.ST.	2
		OUTLET VALVE DISC - RAILWAY	2
		LOCTITE ADHESIVE 480	0
6	608201515	MIDI BOLT KIT	1
		Consisting of	
		SKT.HD.SRW.M12x50 Z.PLT	8
		SKT.HD.BOLT M12 X 110 Z.PLT	4
7	608201593	SK- OUTLET HEAD	1
		Consisting of	
		BOX 150LG X 100 X 100	1
		MIDI SIGHTGLASS KIT	1
		MIDI SUPPORT SCREEN KIT	1
		MOULDED VITON GASKET KIT	1
		KIT.CHECK VALVE DISCS	2

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DME050 - DME080 COLUMN ASSY

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	ITEM No & QTY REQD	
	ITEM No 5	ITEM No 6
DME 50	2	1
DME 60	3	1
DME 80	1	2

A 2**DME050 - DME080
COLUMN ASSY**

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Ref.	Part No	Description	Qty
1	608202015	KIT: OUTLET SUB PLATE Consisting of P.BOX 350 X 190 X 60 PLAIN MIDI PLUS SUBPLATE UPPER	1 1 1
2	608201262	O-RING KIT (G EXT) Consisting of BS257 O-RING HIGH NITRILE	1 4
3	608201265	KIT: SCREEN (G EXT) Consisting of MICROMESH SCREEN 149.5 DIA	2 2
4	608202016	KIT: INLET SUB PLATE Consisting of P.BOX 350 X 190 X 60 PLAIN MIDI PLUS SUBPLATE LOWER	1 1 1
5	608200194	4KG DESICCANT KIT Consisting of MOLECULAR SIEVE MOL.SEIVE DATA SHEET. DESICCANT PACKING LABEL HUMIDITY INDICATOR CABLE TIE POLYTHENE BAG 15 x 20 MIDI COLUMN PAD 'E' SECTION	1 4 1 1 1 1 1 4
6	608200195	15KG DESICCANT KIT Consisting of MOLECULAR SIEVE MOL.SEIVE DATA SHEET. DESICCANT PACKING LABEL HUMIDITY INDICATOR CABLE TIE	1 15 1 1 1 1

DME050 - DME080 COLUMN ASSY

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Ref.	Part No	Description	Qty
		POLYTHENE BAG 24 x 36	1
7	608201522	MIDIPLUS COLUMN BOLT KIT	1
		Consisting of	
		SKT.HD.SRW.M12x50 Z.PLT	16
		M12 FORM'A'FLAT WSHR.Z.PLT	8
8	608201589	DRYFIL DME050 MS	1
		Consisting of	
		4KG DESICCANT KIT	2
		15KG DESICCANT KIT	1
		O-RING KIT (G EXT)	1
		KIT: SCREEN (G EXT)	2
		MOULDED GASKET KIT	1
9	608201590	DRYFIL DME060 MS	1
		Consisting of	
		4KG DESICCANT KIT	3
		15KG DESICCANT KIT	1
		O-RING KIT (G EXT)	1
		KIT: SCREEN (G EXT)	2
		MOULDED GASKET KIT	1
10	608201591	DRYFIL DME080 MS	1
		Consisting of	
		4KG DESICCANT KIT	1
		15KG DESICCANT KIT	2
		O-RING KIT (G EXT)	1
		KIT: SCREEN (G EXT)	2
		MOULDED GASKET KIT	1
11	608201781	5KG DRYFIL A.A. KIT	1
		Consisting of	
		ACTIVATED ALUMINA D2.5-5	5
		DESICCANT PACKING LABEL	1
		HUMIDITY INDICATOR	1

DME050 - DME080 COLUMN ASSY

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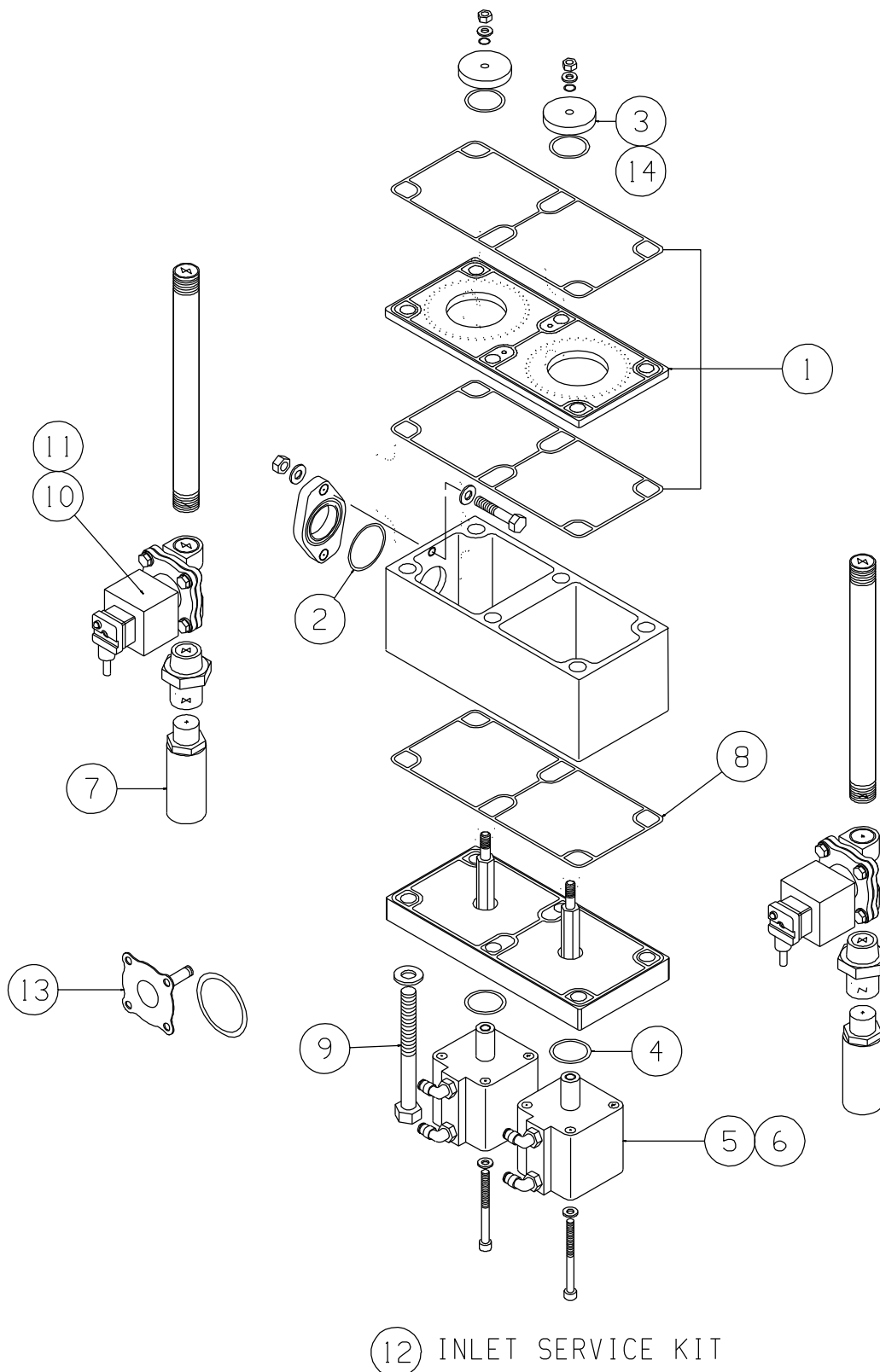
Ref.	Part No	Description	Qty
		DRYFIL AA DATA SHEET	1
		CABLE TIE	1
		POLYTHENE BAG 15 x 20	1
12	608201782	18KG DRYFIL A.A. KIT	1
		Consisting of	
		ACTIVATED ALUMINA D2.5-5	18
		DESICCANT PACKING LABEL	1
		HUMIDITY INDICATOR	1
		DRYFIL AA DATA SHEET	1
		CABLE TIE	1
		POLYTHENE BAG 24 x 36	1
13	608201825	DRYFIL DME050 AA	1
		Consisting of	
		O-RING KIT (G EXT)	1
		KIT: SCREEN (G EXT)	2
		MOULDED GASKET KIT	1
		5KG DRYFIL A.A. KIT	2
		18KG DRYFIL A.A. KIT	1
14	608201826	DRYFIL DME060 AA	1
		Consisting of	
		O-RING KIT (G EXT)	1
		KIT: SCREEN (G EXT)	2
		MOULDED GASKET KIT	1
		5KG DRYFIL A.A. KIT	3
		18KG DRYFIL A.A. KIT	1
15	608201827	DRYFIL DME080 AA	1
		Consisting of	
		MOULDED GASKET KIT	1
		O-RING KIT (G EXT)	1
		KIT: SCREEN (G EXT)	1
		5KG DRYFIL A.A. KIT	1
		18KG DRYFIL A.A. KIT	2

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MIDI PLUS INLET HEAD ASSEMBLY

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A 3**MIDI PLUS INLET HEAD
ASSEMBLY**

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Ref.	Part No	Description	Qty
1	608201917	EXHAUST STRIKE PLATE KIT Consisting of MOULDED GASKET E EXTRUSION NBR EXHAUST STRIKE PLATE BLACK SEMIGLOSS/ER/107SG	1 2 1 0
2	608201516	MIDI INLET FLANGE O-RING KIT Consisting of BS029 O - RING	1 1
3	608203108	KIT:RAILWAY INLET CHECK VALVE Consisting of O-RING BS011 HIGH NIT. BS323 O-RING MEDIUM NITRILE BOX 175LG x 95 x 95 M8 NYLOK NUT M8 WASHER Z.PL. VALVE STEM (INLET - MIDI PLUS) INLET VALVE DISC - RAILWAY LOCTITE ADHESIVE 480	1 2 2 1 2 2 2 2 0
4	608202014	EXHAUST VALVE O-RING KIT Consisting of O-RING BS121	1 2
5	608200659	EXHAUST CYLINDER KIT Consisting of BOX 145 X 87 X 87 NO LOGO EXHAUST CYLINDER C06 SKT HD SRW M6 x 70 Z.PL.T SPRING WASHER	2 1 1 4 4
6	608200512	KIT: D/ACTING CYLINDER SEAL Consisting of DBL ACTING CLINDER SEALS	1 2

MIDI PLUS INLET HEAD ASSEMBLY

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Ref.	Part No	Description	Qty
7	608200347	KIT: EXHAUST SILENCER Consisting of 1/2 EXHAUST SILENCER	1 2
8	608201679	MOULDED GASKET KIT Consisting of MOULDED GASKET E EXTRUSION NBR	1 2
9	608201515	MIDI BOLT KIT Consisting of SKT.HD.SRW.M12x50 Z.PLT SKT.HD.BOLT M12 X 110 Z.PLT	1 8 4
10	608201536	N/C 2/2 SOL VALVE KIT Consisting of P.BOX 170 x 120 x 120 NO LOGO N/C 2/2 SOL. VALVE COMPLETE	2 1 1
11	608201528	24VDC SOLENOID COIL Consisting of P.BOX 170 x 120 x 120 NO LOGO 24VDC SOLENOID COIL	2 1 1
12	608203378	SK-INLET E050D Consisting of P.BOX 225 x 130 x 130 KIT: EXHAUST SILENCER KIT: D/ACTING CYLINDER SEAL MIDI INLET FLANGE O-RING KIT 24VDC SOLENOID COIL N/C 2/2 SOL VALVE KIT MOULDED NITRILE GASKET MOULDED GASKET KIT EXHAUST VALVE O-RING KIT	1 1 1 1 1 1 1 2 1

MIDI PLUS INLET HEAD ASSEMBLY

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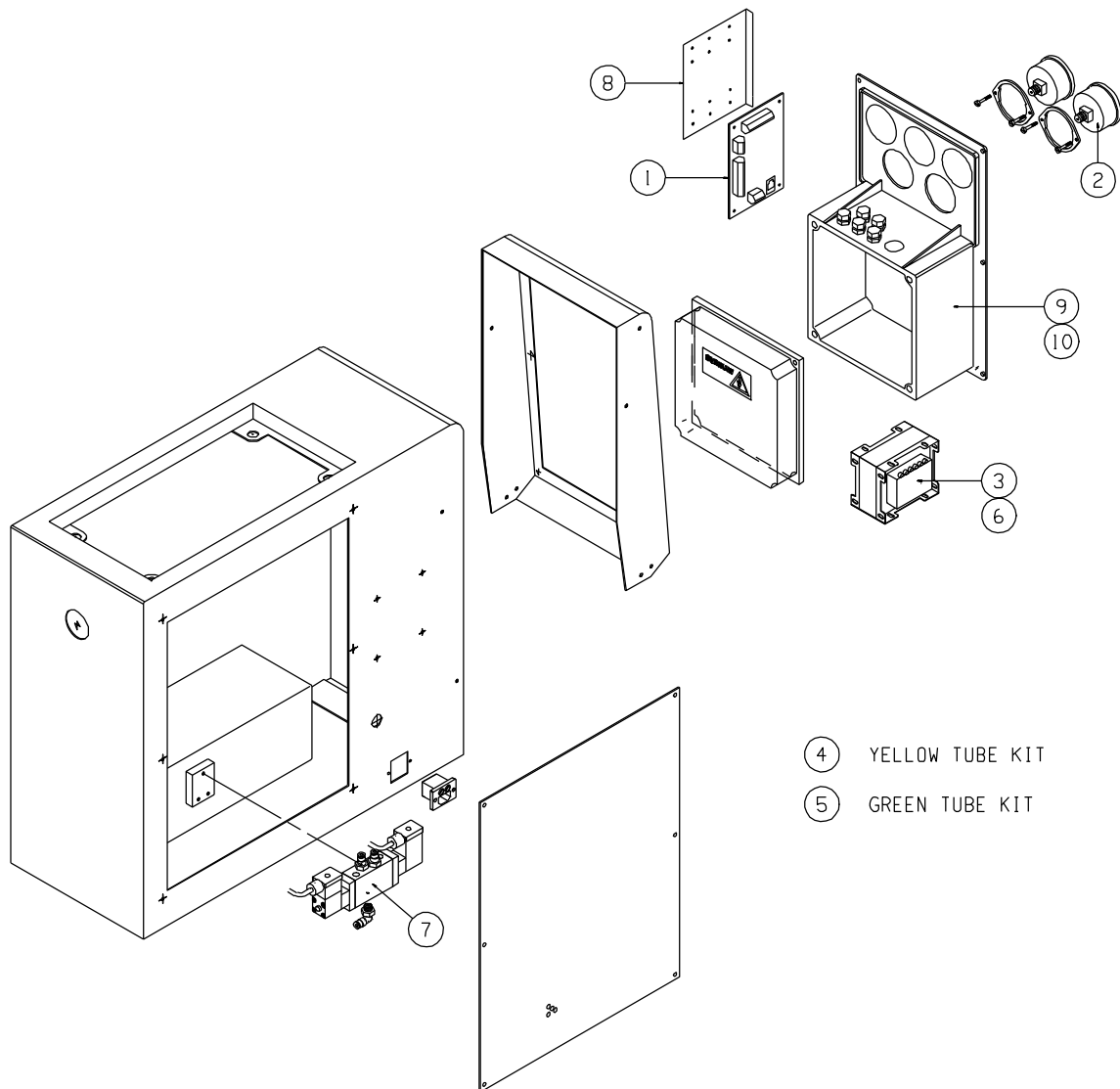
Ref.	Part No	Description	Qty
		KIT.INLET DISCS & O-RINGS(DUP)	1
13	608203234	NC 2/2 SOL DIAPHRAGM KIT	2
		Consisting of	
		BOX 145 X 87 X 87 NO LOGO	1
		M6 INTERNAL ANTI-VIB WASHER	4
		1/4IN.X 20 UNC X 5/8LG.SKT.HD.	4
		NC 2/2 DIAPHRAGM (FV145-490)	1
14	608203306	KIT.INLET DISCS & O-RINGS(DUP)	1
		Consisting of	
		O-RING BS011 HIGH NIT.	2
		BS323 O-RING MEDIUM NITRILE	2
		M8 NYLOK NUT	2
		M8 WASHER Z.PL.	2
		INLET VALVE DISC - RAILWAY	2
		LOCTITE ADHESIVE 480	0

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CONTROL BOX ASSY

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CONTROL BOX ASSY

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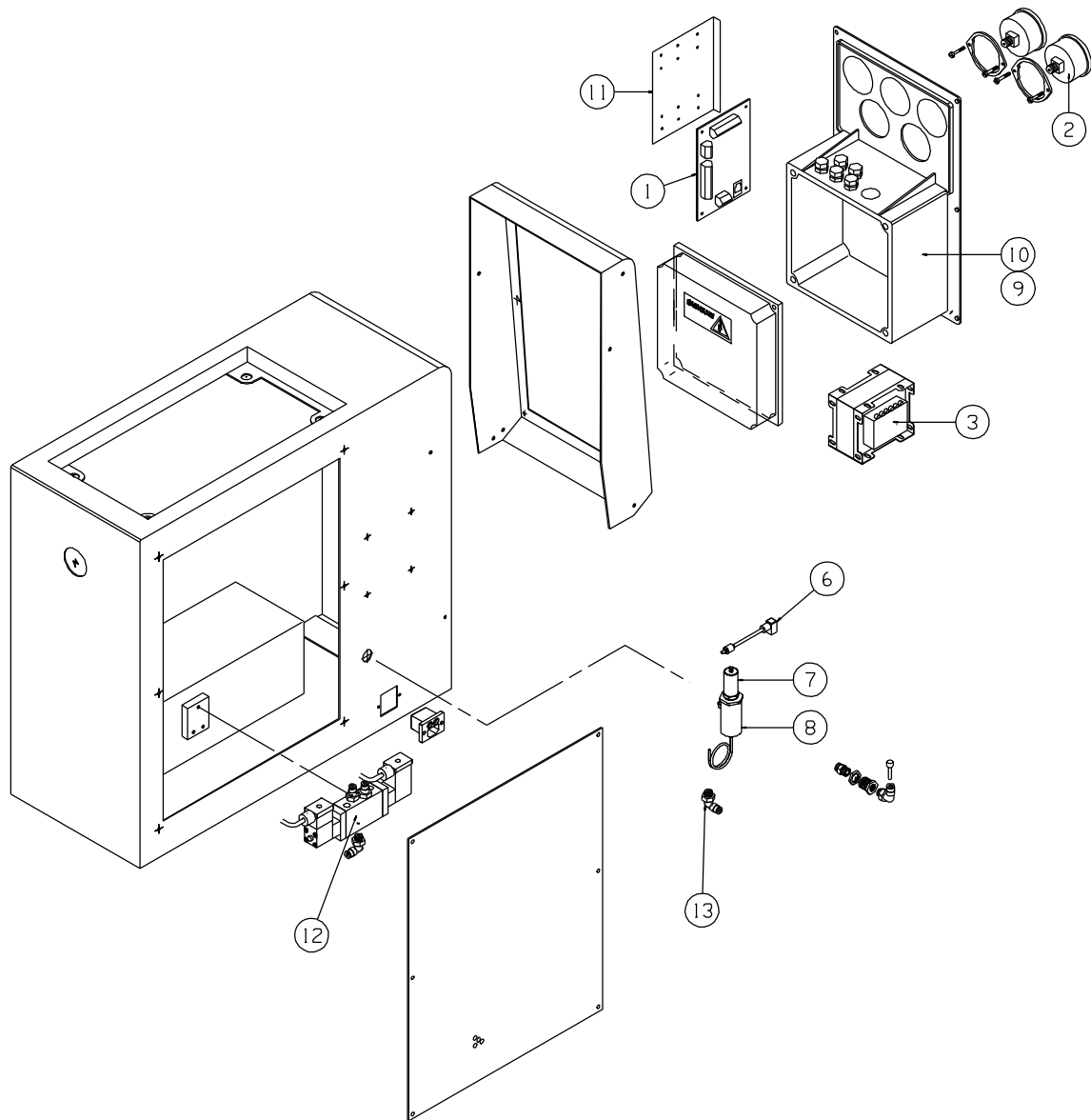
Ref.	Part No	Description	Qty
1	608202449	KIT.ELEC MIDI TIMER Consisting of DME WIRING SCH 230V 50-60HZ BOX 202LG X 135 X 100 NO LOGO ELECTRONIC MIDI TIMER UNIT MK2	1 1 1 1
2	608200162	KIT: PRESSURE GAUGE Consisting of OUTLET PRESSURE GUAGE	2 1
3	608201517	230V MIDI TRANSFORMER KIT Consisting of P.BOX 170 x 120 x 120 NO LOGO 230V NOMINAL TRANSFORMER ASSY	1 1 1
4	608200140	NYLON TUBE SPARES PACK Consisting of 4MM YELLOW TUBING	1 10
5	608200141	NYLON TUBE SPARES PACK Consisting of 4MM GREEN TUBING	1 10
6	608201534	TRANSFORMER KIT 110V Consisting of P.BOX 170 x 120 x 120 NO LOGO 110V NOMINAL TRANSFORMER ASSY	1 1 1
7	608201525	VGD15 VALVE KIT Consisting of BOX 202LG x 135 x 100 VGD15 VALVE 24V DC SOLENOIDS	1 1 1

CONTROL BOX ASSY

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Ref.	Part No	Description	Qty
8	608202446	KIT.TIMER BRACKET Consisting of BOX 160LG x 52 x 52 NO LOGO PSA2 & 3 TIMER BRACKET	1 1 1
9	608202450	KIT.DUPLEX TIMER ASSBLY 230V Consisting of DME WIRING SCH 110V 50-60HZ P.BOX 245 x 385 x 165 MIDI DUPLEX TIMER ASY 230V	1 1 1 1
10	608202451	KIT.DUPLEX TIMER ASSBLY.110V Consisting of DME WIRING SCH 110V 50-60HZ P.BOX 245 x 385 x 165 MIDI DUPLEX TIMER ASSY 110V	1 1 1 1



④ YELLOW TUBE KIT

⑤ GREEN TUBE KIT

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Ref.	Part No	Description	Qty
1	608202449	KIT.ELEC MIDI TIMER Consisting of DME WIRING SCH 230V 50-60HZ BOX 202LG X 135 X 100 NO LOGO ELECTRONIC MIDI TIMER UNIT MK2	1 1 1 1
2	608200162	KIT: PRESSURE GAUGE Consisting of OUTLET PRESSURE GUAGE	2 1
3	608201517	230V MIDI TRANSFORMER KIT Consisting of P.BOX 170 x 120 x 120 NO LOGO 230V NOMINAL TRANSFORMER ASSY	1 1 1
4	608200140	NYLON TUBE SPARES PACK Consisting of 4MM YELLOW TUBING	1 10
5	608200141	NYLON TUBE SPARES PACK Consisting of 4MM GREEN TUBING	1 10
6	608202288	KIT.HYGROMETER PLUG Consisting of SENSOR CABLE - 1M	1 1
7	608203425	KIT: HYG. TRANSMITTER ELEMENT Consisting of HYG. TRANSMITTER ELEMENT ASSY	1 1
8	608203426	KIT: HYG. HOUSING ASSY. MIDI Consisting of	1

CONT & INSTR DDS

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Ref.	Part No	Description	Qty
		O-RING 31 I.D. X 2 SEC. H.NIT.	1
		BOX	1
		INLET LABEL	1
		OUTLET LABEL	1
		CABLE TIE	1
		WIRING PAD	1
		TUBING PLUG	1
		PTFE TUBING	0.3
		1/8" x 4MM MALE ELBOW	1
		NIPPLED CONN. 1/8" BSP	1
		BULKHEAD 1/8IN.	1
		SWIVEL ELBOW ADAPTOR	1
		HYGROMETER SENSOR HOUSING	1
9	608202451	KIT.DUPLEX TIMER ASSBLY.110V Consisting of	1
		DME WIRING SCH 110V 50-60HZ	1
		P.BOX 245 x 385 x 165	1
		MIDI DUPLEX TIMER ASSY 110V	1
10	608202450	KIT.DUPLEX TIMER ASSBLY 230V Consisting of	1
		DME WIRING SCH 110V 50-60HZ	1
		P.BOX 245 x 385 x 165	1
		MIDI DUPLEX TIMER ASY 230V	1
11	608202446	KIT.TIMER BRACKET Consisting of	1
		BOX 160LG x 52 x 52 NO LOGO	1
		PSA2 & 3 TIMER BRACKET	1
12	608201525	VGD15 VALVE KIT Consisting of	1
		BOX 202LG x 135 x 100	1
		VGD15 VALVE 24V DC SOLENOIDS	1

CONT & INSTR DDS

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Ref.	Part No	Description	Qty
13	608201527	1/8 X 4MM ELBOW KIT	1
		Consisting of	
		1/8" x 4MM MALE ELBOW	2

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