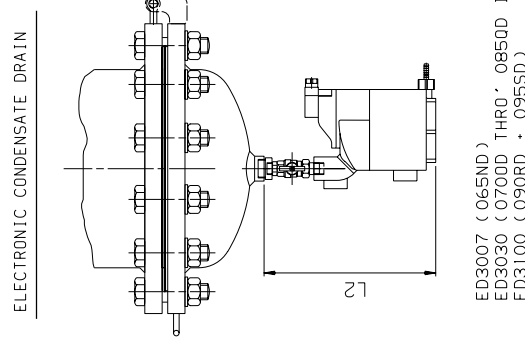
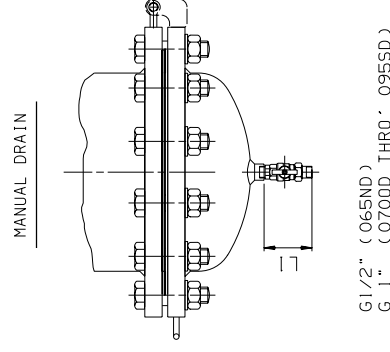
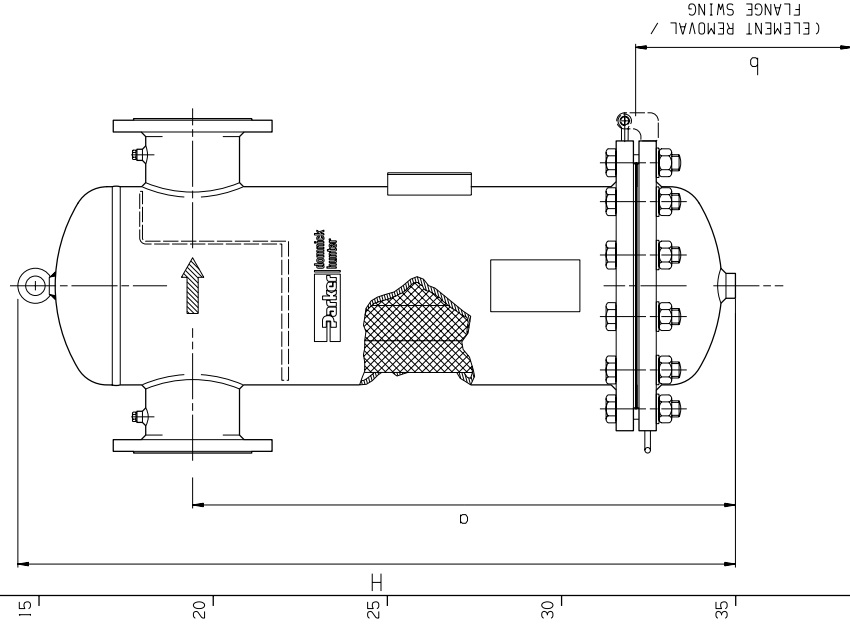
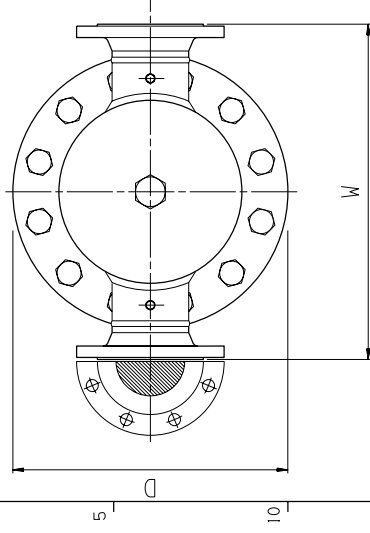




A0 & AA MODELS SUPPLIED WITH BOTH MANUAL AND ELECTRONIC DRAINS.
ACS, AR AND AAR MODELS SUPPLIED WITH MANUAL DRAIN VALVE ONLY.
(ELECTRONIC DRAIN IS NOT AVAILABLE FOR THESE GRADES)

D I M E N S I O N S (m m / i n c h e s)																			
GRADE	MODEL	PORT SIZE	Height (H)		Width (W)		Depth (D)		Dim (a)		Dim (b)		Dim (L1)		Dim (L2)		Weight		
			mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	kg	lb	
A0	O65ND	DN80	1065	42.0	440	17.3		340	13.4	844	33.2	650	25.6	50	2.0	195	7.7	70	154
	O700D	DN100	1152	45.4	500	19.7		405	15.9	894	35.2	650	25.6	60	2.5	210	8.3	97	214
	O75PD	DN150	1256	49.4	600	23.6		520	20.5	948	37.3	650	25.6	60	2.5	210	8.3	148	326
ACS	O80PD	DN150	1332	52.4	650	25.6		580	22.8	986	38.8	650	25.6	60	2.5	210	8.3	187	412
AR	O85QD	DN200	1415	55.7	750	29.5		640	25.2	1029	40.5	650	25.6	60	2.5	210	8.3	240	529
AAR	O90RD	DN250	1603	63.1	1000	39.4		840	33.1	1094	43.1	850	33.5	60	2.5	265	10.4	470	1036
	O95SD	DN300	1706	67.2	1050	41.3		910	35.8	1166	45.9	920	36.2	60	2.5	265	10.4	580	1279

MANUAL DRAIN

ELECTRONIC CONDENSATE DRAIN

G 1/2" (065ND)
G 1" (0700D THRO, 095SD)

ED3007 (065ND)
ED3030 (0700D THRO' 0850D INC)
ED3100 (090RD + 095SD)

GENERAL TOLERANCES UNLESS OTHERWISE STATED

MACHINED DIMENSIONS	
.XX	UP TO 300 ±0.3
.X	OVER 300 TO 600 ±0.5

POSITIONAL TOLERANCE
PLAIN HOLES ± 0.13
TAPPED HOLES ± 0.26
CONCENTRICITY TOLERANCE
0.13 TIR
MACHINED SURFACES INDICATED THUS

SURFACE TEXTURE TO BS 1134
VALUES IN MICROMETRES

ANGLES $\neq 1/2^\circ$ (EXCEPT CHAMFERS)

METRIC THREADS TO BS 3643 MED. CLASS
EXTERNAL 69 INTERNAL 6H
PIPE THREADS
PRESSURE TIGHT TO BS 21

PRESSURE TIGHT TO BS 21
SHEET METALWORK & FABRICATIONS
SHEET METALWORK DIMENSIONS
UP TO 500 +0.5

0.1 TO 500	±0.3
OVER 500 TO 1000	±1.0
OVER 1000	±1.5

FABRICATED PARTS DIMENSIONS

UP TO 500	#2
OVER 500 TO 1000	#4
OVER 1000	#6

POSITIONAL TOLERANCE FOR PLAIN & TAPPED HOLE
UP TO 500 ± 1.0
OVER 500 ± 2.0

[illegible]

parker | donnick hunter

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DRG. No	101-10288	SHEET	1 of 1
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		MATERIAL		SCALE		DRAWN		CHECKED		APPROVED		TITLE	
		GEN. ARRGT.		1 : 1		RT		KC		KW		HARMONISED FABRICATED VESSELS (NO DP MONITOR)	
						DATE		30/07/2013		30/07/2013			
													