

(D)	FIXING HOLE SPACING (d1)		WEIGHT		
Inches	mm	Inches	Kg	lbs	
21.7	388	15.3	67	147	
21.7	508	20.0	93	205	
21.7	646	25.4	121	267	ען
21.7	815	32.1	144	318	
21.7	984	38.7	171	377	

## 2) ENSURE CLEARANCE OF 800mm ABOVE UNIT FOR SERVICE OF CARTRIDGE

	ECO No. 0373009	REV A			
	PLEASE CONSIDER THE ENVIRONMENT PRIOR TO PRINTING THIS DRAWING				
	DO NOT SCALE - IF IN DOUBT ASK				
	BASED ON BS 8888 DIMENSIONS II	N MILLIMETRES			
	GENERAL TOLERANCES UNLESS OTHERWISE STAT	ED	С		
	MACHINED DIMENSIONS   .XX ±0.13 UP TO 300 ±0.3   .X ±0.25 OVER 300 TO 600 ±0.5				
	POSITIONAL TOLERANCE PLAIN HOLES Ø0.13 TAPPED HOLES Ø0.26 CONCENTRICITY TOLERANCE 0.13 TIR				
	MACHINED SURFACES INDICATED THUS SURFACE TEXTURE TO BS 1134 VALUES IN MICROMETRES				
	ANGLES ±1/2° (EXCEPT CHAMFERS)		K		
	METRIC THREADS TO BS 3643 MED. CLASS EXTERNAL 6g INTERNAL 6H PIPE THREADS PRESSURE TIGHT TO BS 21				
	SHEET METALWORK & FABRICATIONS   SHEET METALWORK DIMENSIONS   UP TO 500 ±0.5   OVER 500 TO 1000 ±1.0   OVER 1000 ±1.5				
	FABRICATED PARTS DIMENSIONS   UP TO 500 ±2   OVER 500 TO 1000 ±4   OVER 1000 ±6		В		
	POSITIONAL TOLERANCE FOR PLAIN & TAPPED HC UP TO 500 Ø1.0 OVER 500 Ø2.0	LES			
		]			
	Parker Hannifin Manufacturing	Ltd			
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	DRG No.	SHEET			
3	101-10771	1/1			
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Model No. 101-10771\_Rep.iam