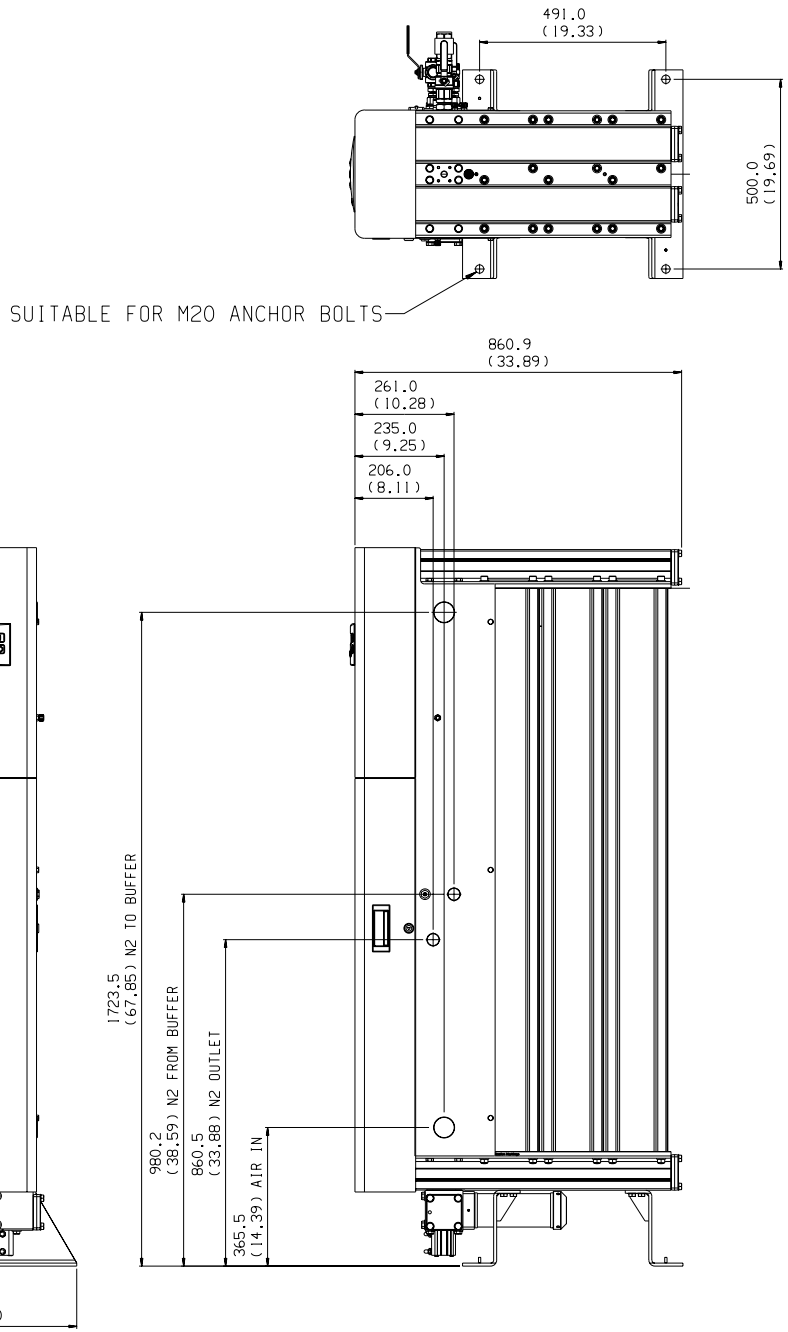
BASED ON B.S.8888

DO NOT SCALE IF IN DOUBT ASK

DIMENSIONS IN MILLIMETRES



NOTE
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1. LIVERY LAYOUT DRG. 101-9238
2. "AIR INLET" & "N2 TO BUFFER" - G1 PORTED
3. "N2 OUTLET" & "N2 FROM BUFFER" - G1/2 PORTED
4. APPROX. PACKED DIMENSIONS - 2020 x 1020 x 810mm
5. APPROX. PACKED WEIGHT - 394 kg (869 lbs)

GENERAL TOLERANCES UNLESS OTHERWISE STATED

MACHINED DIMENSIONS
.XX ±0.13 UP TO 300 ±0.3
.X ±0.25 OVER 300 TO 600 ±0.6

POSITIONAL TOLERANCE
PLAIN HOLES ±0.13
TAPPED HOLES ±0.26
CONCENTRICITY TOLERANCE 0.13 TIR

MACHINED SURFACES INDICATED THUS
SURFACE TEXTURE TO BS 1134
VALUES IN MICROMETRES

ANGLES ±1/2°(EXCEPT CHAMFERS)

METRIC THREADS TO BS 3643 MED. CLASS
EXTERNAL 6g INTERNAL 6H
PIPE THREADS
PRESSURE TIGHT TO BS 21

SHEET METALWORK & FABRICATIONS
SHEET METALWORK DIMENSIONS
UP TO 500 ±0.5
OVER 500 TO 1000 ±1.0
OVER 1000 ±1.5

FABRICATED PARTS DIMENSIONS
UP TO 500 ±2
OVER 500 TO 1000 ±4
OVER 1000 ±6

POSITIONAL TOLERANCE FOR PLAIN & TAPPED HOLES
UP TO 500 ±1.0
OVER 500 ±2.0

REV	DCO No.	DATE	NAME
0	60340	10Jan2008	MG

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MATERIAL	SCALE		DRAWN	CHECKED	APPROVED	TITLE	DRG. No	SHEET
GEN. ARRGT.	1 : .15	NAME	MG	SM	AG	MAXIGAS106	620-1120	1 of 1
		DATE	10Jan2008	10Jan2008	10Jan2008			